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D3206-1
Job Sheet 210817



Part No: D3206-1

Job Qty: 4 pcs

Part Name: Pedal Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/23/20

Job Tracking No:

Due Date: 6/30/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP A 04.04.15 New issue KJ/RF IPP Rev:B Now On Waterjet 06-12-13 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		6/29/20	0.04	0.34	Waterjet - Flow		dc 20/06/23
110	QC 2	4 pcs		6/29/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		dc 20/06/23
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
120	QC 8	4	6/29/20	0.00 0.00	QC 8 - 12
	pcs				QC 8 - 14
					QC 8 - 17
					QC 8 - 20
					QC 8 - 25
					QC 8 - 3
					QC 8 - 32
					QC 8 - 33
					QC 8 - 35
					QC 8 - 39
					QC 8 - 4
					QC 8 - 44
					QC 8 - 45
					QC 8 - 49
					QC 8 - 58
					QC 8 - 8
					QC 8 - 9
					QC 8 - 68
					QC 8 - 67
					QC 8 - 1 (A)
					QC 8 - 47
					QC 8 - 40
					QC 8 - 52
					QC 8 - 23
					QC 8 - 57
					QC 8 - 76
					QC 8 - 61
					QC 8 - 66
					QC 8 - 73
					QC 8 - 82
130	Powdercoat - 3 Grey Sand - B4B	4	6/30/20	0.00 0.07	Powdercoat - 1 - B4B
	<i>M 138839.</i>	pcs			Powdercoat - 2 - B4B
	<i>START: 11:35</i>				Powdercoat - 3 - B4B
	<i>O.V.T: 300°</i>				Powdercoat - 4 - B4B
	<i>FINISH: 12:05.</i>				Powdercoat - 5 - B4B
					Powdercoat - 6 - B4B
					Powdercoat - 7 - B4B
					Powdercoat - 8 - B4B
					Powdercoat - 9 - B4B
					Powdercoat - 10 - B4B
140	QC 3	4	6/30/20	0.00 0.00	QC 3 - 10
	pcs				QC 3 - 13
					QC 3 - 15
					QC 3 - 17
					QC 3 - 18
					QC 3 - 2
					QC 3 - 28
					QC 3 - 3
					QC 3 - 30
					QC 3 - 34
					QC 3 - 36

DAS
JUN 23 2020 40
9-80

20-06-21.

DAS 34 9-89

					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	JUN 24 2020 DAS 10 39
					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
					QC 3 - 82	
					QC 3 - 87	
150	Packaging 3-1 - Stock - B4B	4	6/30/20	0.00 0.00	Packaging 3 - 1 - B4B	
		pcs			Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	DAS 28 9-89
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	

				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	4 pcs	6/30/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	JUN 24 2020
				QC 21 - SA - 77	DAS 77 9-89

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 130 - (Grey Sandtex(Ref:4.3 5.6) per QSI005 4.3) START TIME: 11:35 M138839 OVEN TEMPERATURE: 3:00
 FINISH TIME: 2:05
 140 - (QC3- Inspect Part Finish)
 150 - (Identify as per dwg & Stock Location: _____) LOCATION : GA
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M4130NS.125	4130 Sheet .125 (11Ga)	.7040 sf (.176 ea)	100-Waterjet - Flow - 1	FM 132961

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M4130NS.125	1	38	0

Part Specifications
Specifications could not be found.



Container No: S284322



Part: D3206-1

Job No: 210817

Serial No/Batch: S284322

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 06/23/20